AMENDMENTS IN THE SPECIFICATION:

Page 1, between the title "METHOD AND APPARATUS FOR INSERTING BLANKS TO BE THREADED IN AUTOMATIC ROTARY ROLLING MACHINES" and the first paragraph beginning "The present invention relates to….", insert a heading, centered on page, to read as follows:

--BACKGROUND OF THE INVENTION--

Page 1a, after first paragraph (i.e., between lines 3 and 4), insert a heading, centered on page, to read as follows:

--OBJECTS OF THE INVENTION--

Page 2, after seventh full paragraph (i.e., between lines 16 and 17), insert a heading, centered on page, to read as follows:

--DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS--

Page 5, top, the heading entitled "CLAIMS," make flush with left margin and rewrite to read as follows:

--WHAT IS CLAIMED IS:--